

RECOMMENDED USE

SOLVENT CEMENT SPECIFICATIONS

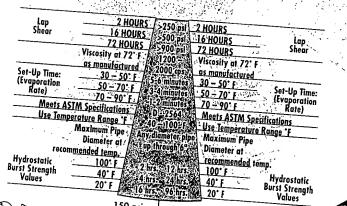
NOTES:

- 1. Values (cure) indicate time in hours before 1/2 and full line pressure in psi can be applied at given application temperatures.
- 2. Lap Shear data obtained using ASTM test method D1084 which measures compressive shear in lbs. per sq. inch (psi) required to break adhesive bond of a 1-inch sq. lap joint. (ASTM req. for PVC 2 hrs. 250 psi, 16 hrs. 500 psi, 72 hrs. 900 psi. For ABS—48 hrs. 800 psi.)
- Viscosity measurements using Brookfield Viscometer Model RVF-E, Spindle No. 3 at 10 RPM.
- 4. Evaporation rates determined by measuring drying speed of a coating of cement 20 thousandths of an inch thick on a glass surface. Variables in the field will
- 5. Hydrostatic burst strength test values per ASTM D-2564; D-2846,

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150 psi LINE PRESSURE

